

# □ The Gaia mission Status of satellite development



**Philippe Charvet**  
**Gaia Payload Module manager**  
**Instrumentation division**  
**Earth Observation & Science**  
**EADS Astrium – Toulouse**

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## □ System



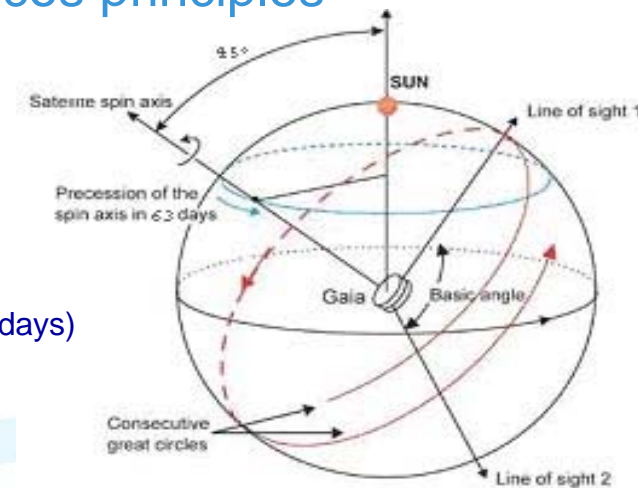
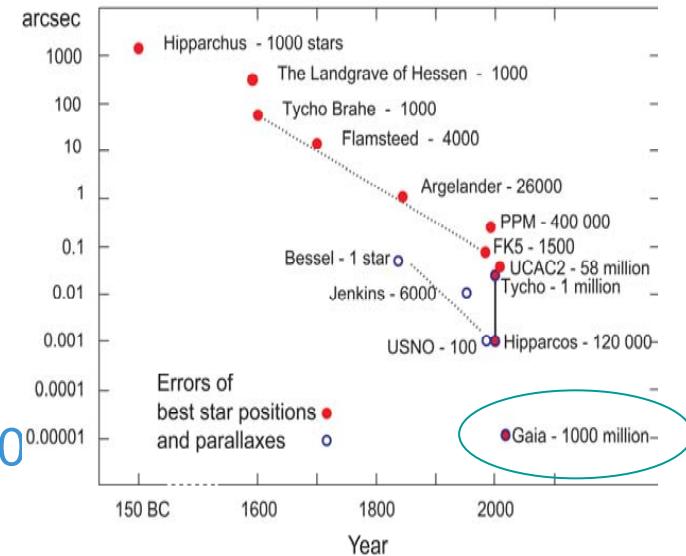
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OPTRO 2010 – February,3

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## Gaia science objectives

- The mission covers 3 fields
  - *Astrometry* : star position and motions: 7 to 25  $\mu\text{as}$  ( $V < 15$ )
  - *Photometry* : spectral measurements [ 330– 1000 nm ] and chromaticity correction
  - *Spectroscopy* : radial velocity: 1 km/s and fine spectral measurement [ 847 - 874 nm ]
- Catalogue of 1 billion stars, up to mag 20
- The Astro measurement is based on Hipparcos principles
  - 2 observing directions
    - separated by the Basic Angle 106.5 deg
    - with a stringent stability of < 7  $\mu\text{as}$  (35 pico radians)
  - the continuous scan of the sky
    - great circles are observed in 6 hours
    - a slow precession guarantees the full sky coverage (period of ~63 days)
  - repeated observations
    - 80 observations (transits) per star
    - 9 CCD acquisitions per transit in the focal plane



# Industrial organization

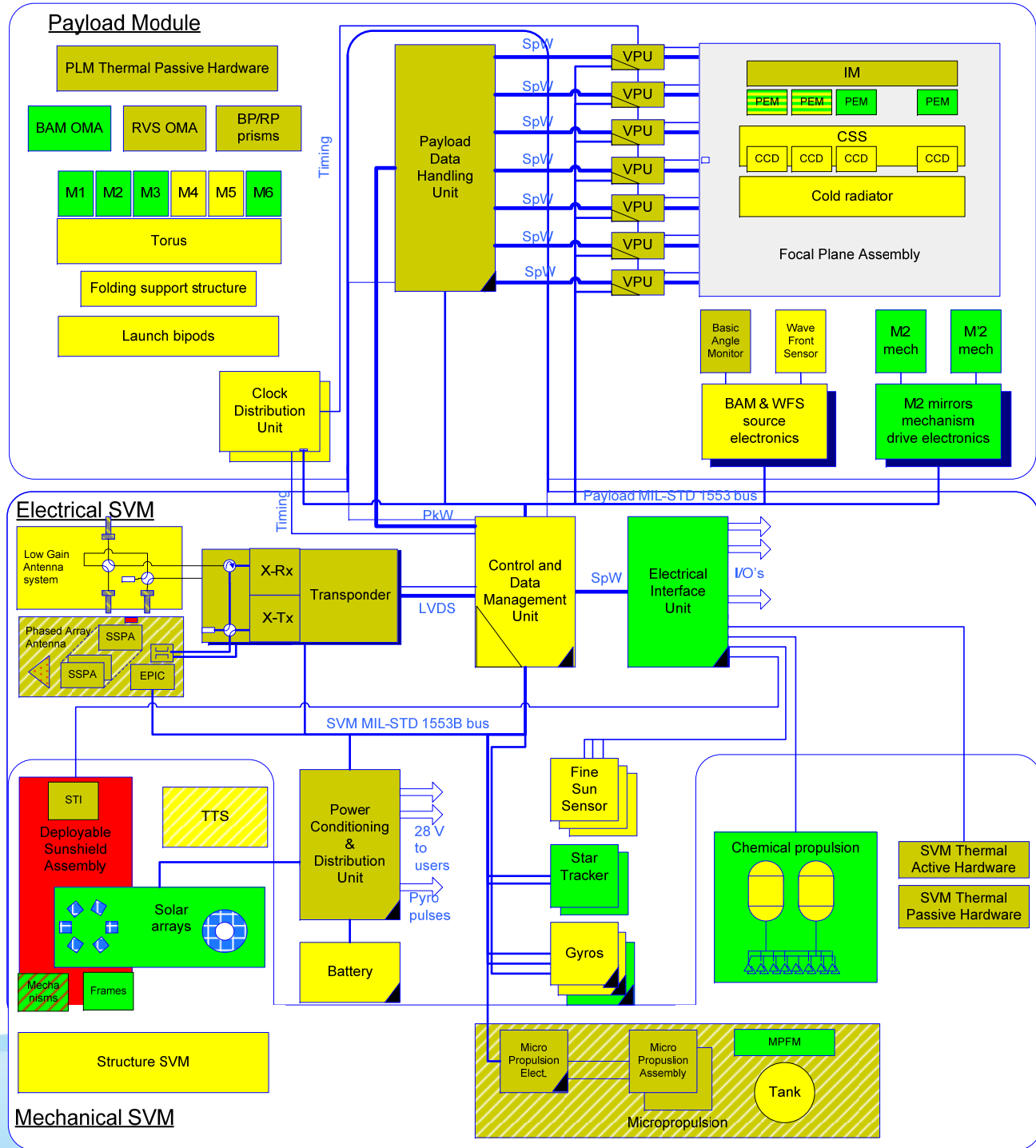
Core team	Satellite Prime (Astrium)		
	E-SVM (Astrium-UK)	M-SVM (Astrium-G)	PLM (Astrium-F)
Austria		Thermal HW - RUAG	Thermal HW - RUAG
Belgium			Mirrors 2,4,5- Amos
Finland	Elec. Interface Unit - Patria		
France	Gyro - Astrium		FPA, RVS OMA - Astrium SiC parts - Boostec M1 mirrors - Sagem
Germany		S/C mech. & thermal analyses - astrium	Thermal analyses - Astrium M3 mirrors – Zeiss
Italy	Power (PCDU) - Galileo TRSP, Micro Prop. – TAS		Interconnexion Module – TAS Photometer - Galileo
The Netherlands	Fine Sun Sensor - TNO		BAM OMA, WFS - TNO
Norway			Opt. Sources & Electron. – KDA
Spain	Phased Array Antenna - CASA	Structure, Harness – CASA Deployable Sunshield - Sener	Proximity Electronics – Crisa M2 mechanism – Sener Atomic Clock (CDU) - TAS
Sweden	CDMU - RUAG		
Switzerland	PDHU - Syderal	Thermal Tent - RUAG	Bipods & Release Mech. - RUAG
UK	Central Software - Astrium Chemical Propulsion - Astrium		Video Processing Unit – Astrium CCD – e2v

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## Spacecraft equipment design status

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- PDR passed
- CDR on going
- CDR passed
- MRR on going
- MRR passed
- Delivery



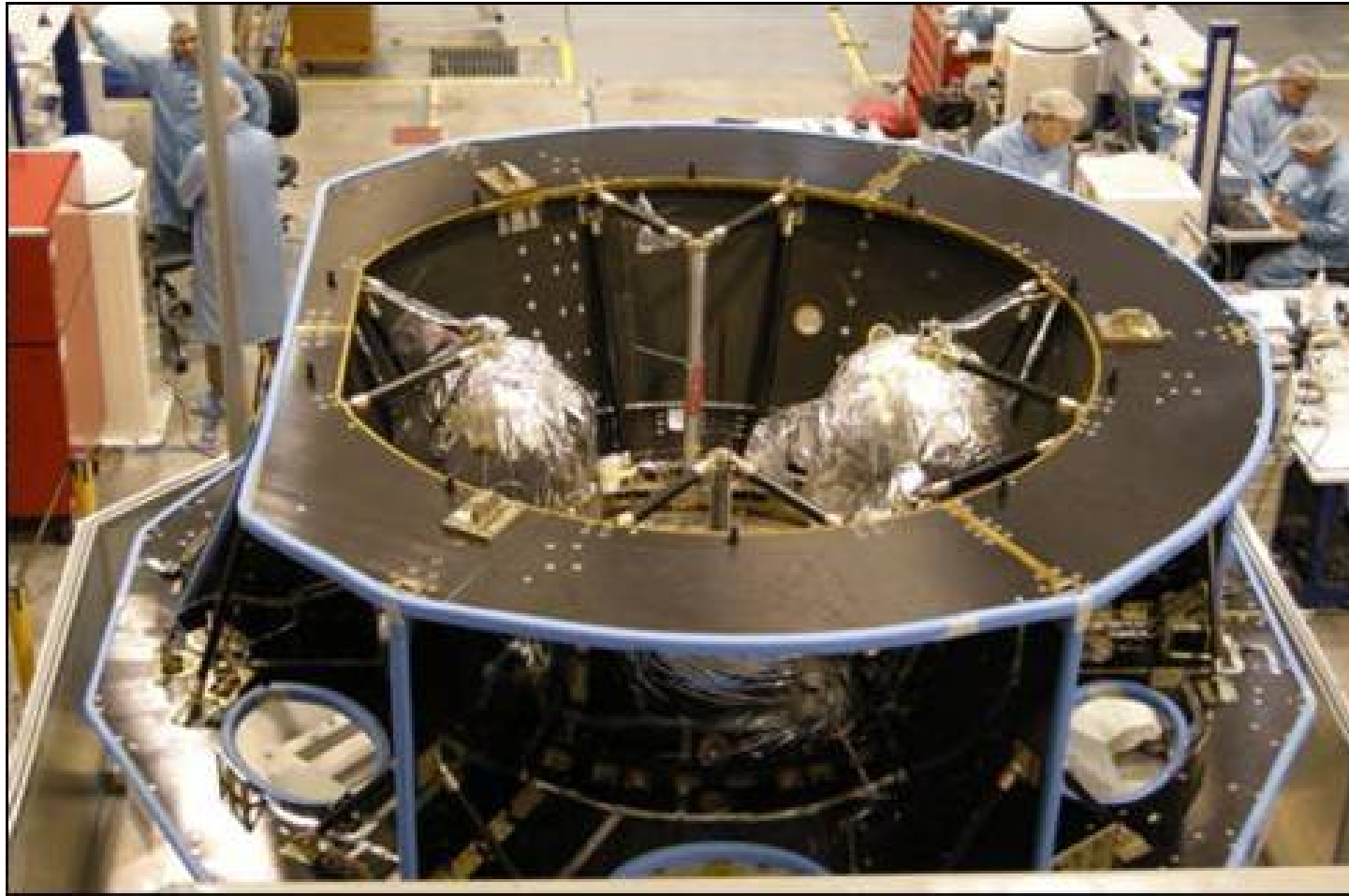
## Spacecraft overview

- Spacecraft design is frozen
  - CDR of modules passed (E-SVM, M-SVM, PLM, SW)
  - Late change of motorisation concept for the sunshield decided last month
  
- Spacecraft budgets are within specifications, with exception of
  - Mass budget, with a margin slightly lower than specified for CDR
    - 3.5% margin (70 kg) wrt Soyuz-Fregat performance
  - Basic angle stability budget to be confirmed for CDR, with:
    - 5  $\mu$ as for 7  $\mu$ as specified for random contribution
    - 5 - 10  $\mu$ as for 4  $\mu$ as specified for systematic contribution
  
- Impacts of radiation on science performance now assessed
  - Contained through combination of pre-calibration and post-processing activities
  - Major concern of PDR in 2007, now addressed through CDR 2010
  
- S/C CDR data package delivered to ESA by end of June

# Spacecraft development status

- S/C integration will start in Toulouse this summer
  - SVM structure equipped with propulsion systems to be sent from Stevenage
    - Pressurisation tests successfully passed in Westcott facility in May this year
  - Complete central software available & validated for start of S/C AIT
  - PLM torus is now mounted on its flight bipods
- Functional and performance validation on going
  - Pre-validation of the full detection chain achieved on the FPA EM end of last year
  - S/C functional validation on going on AVionics Model (flat-sat) in Stevenage
    - Integrated Subsystem tests (on going), Integrated System test (Started)
  - AOCS performance validated through simulation campaigns
    - Chemical Propulsion modes completed
    - Micro-propulsion modes (supporting science) on going

## Structure with propulsion systems



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## AVionic Model in Stevenage

**Data management & communication**  
**Attitude & Orbit Control**  
**Payload Units**

**Central Data Mngt Unit**

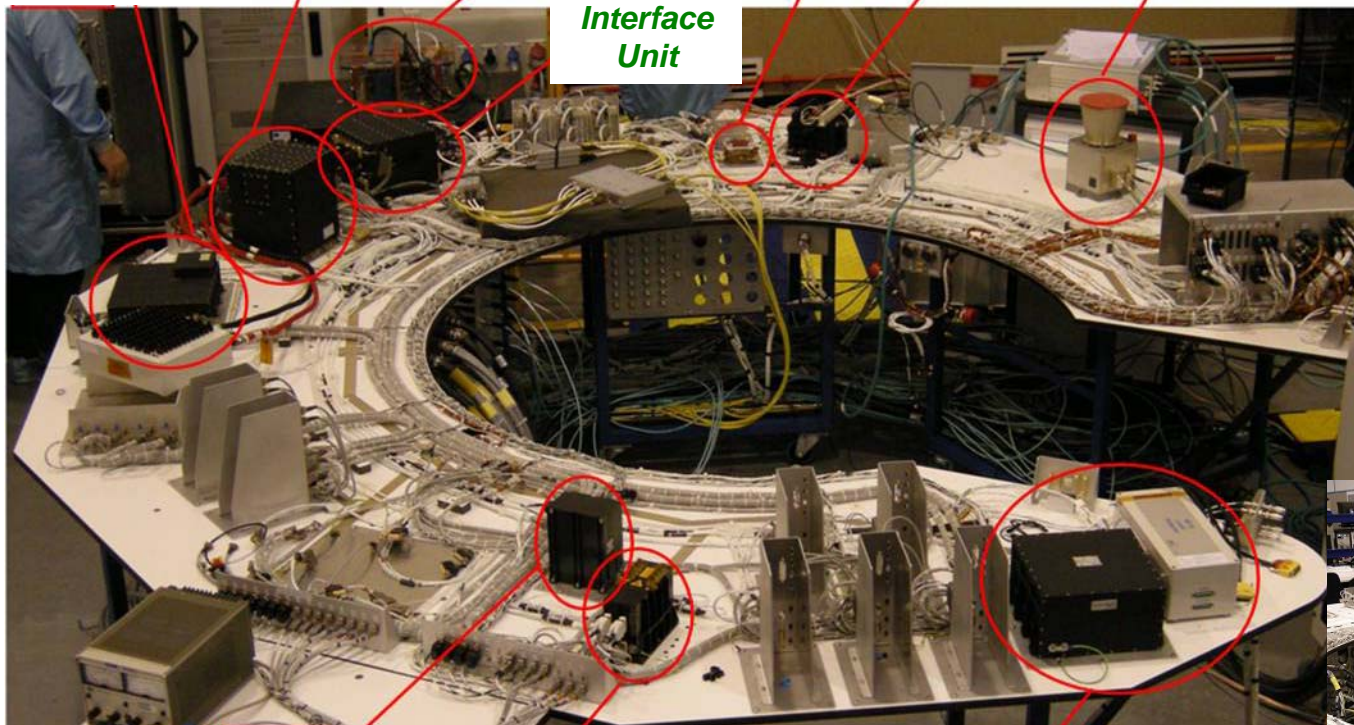
**Gyro**

**Fine Sun Sensor Transponder**

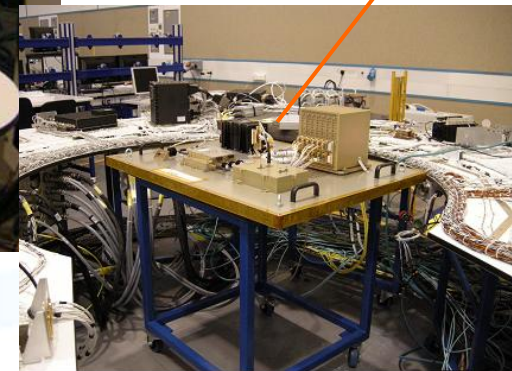
**Star Tracker**

**Atomic Clock**

**Interface Unit**



**Phased Array X-band Antenna**



**M2 Mechanism Drive Electronics**

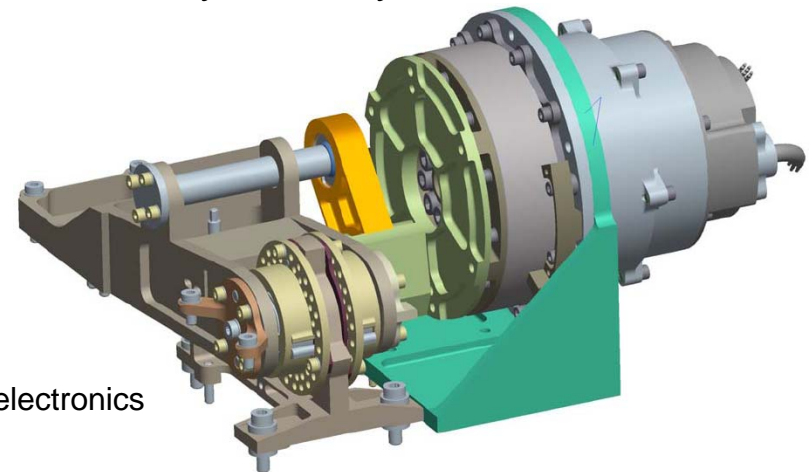
**BAM & WFS Optical Sources & Electronics**

**Micro-Propulsion Electronics**

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# Deployable Sunshield Assembly

- Major design change recently introduced
- Qualification of passive deployment system failed in cold vacuum condition
  - Insufficient control torque provided by regulator (motorisation / braking)
  - Not possible to strengthen failed item within geometrical constraints
  - Decision to switch to an electrical motorisation taken by end May 2010
  - New design based on existing elements
    - Actuator recurring from GMES Sentinel 1
    - Specific four lever arm linkage system
    - Drive electronic derived from PLM MDE
  - First tests demonstrates adequate torques
  - Full redounded system baselined
    - Two actuators selected
    - Each actuator is driven by an internally redounded electronics
  - DSA CDR to be held in the coming days.



*Four bar linkage system with actuator and master hinge assembly*

## □ Payload Module

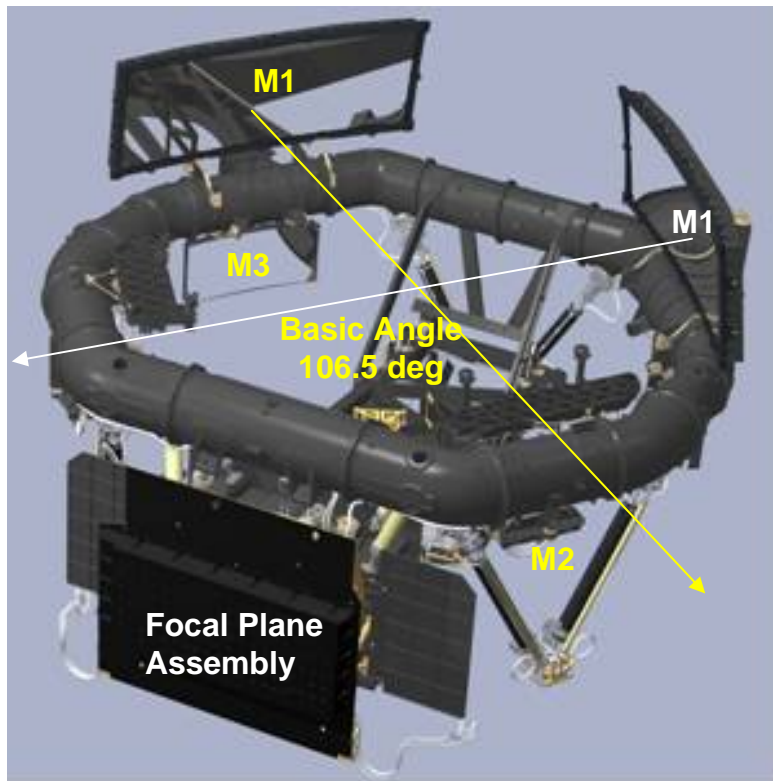


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## Payload instruments (1 payload, 3 science objectives, 5 instruments)

### Astrometry

performed with 2 TMA telescopes at 106.5 deg and a common focal plane

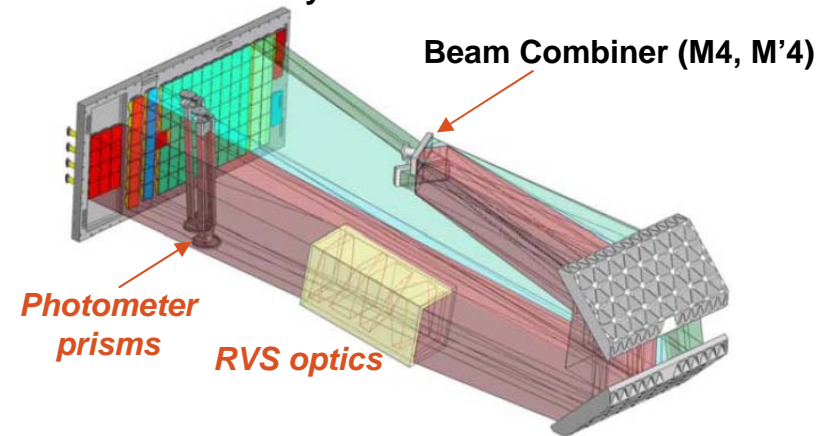


**Gaia Payload Module**

### Radial Velocity Spectrometer & Photometers

share the same focal plane than Astro

3 fields (Astro, Photometers & RVS) in Focal Plane Assembly



**Folding optics (M5, M6)**

### Metrology

- ✓ **WFS** for initial alignment after launch
- ✓ **Basic Angle Monitoring** by interferometry through the complete optical path of telescopes
- M2 Mechanism:** 5 axes refocusing

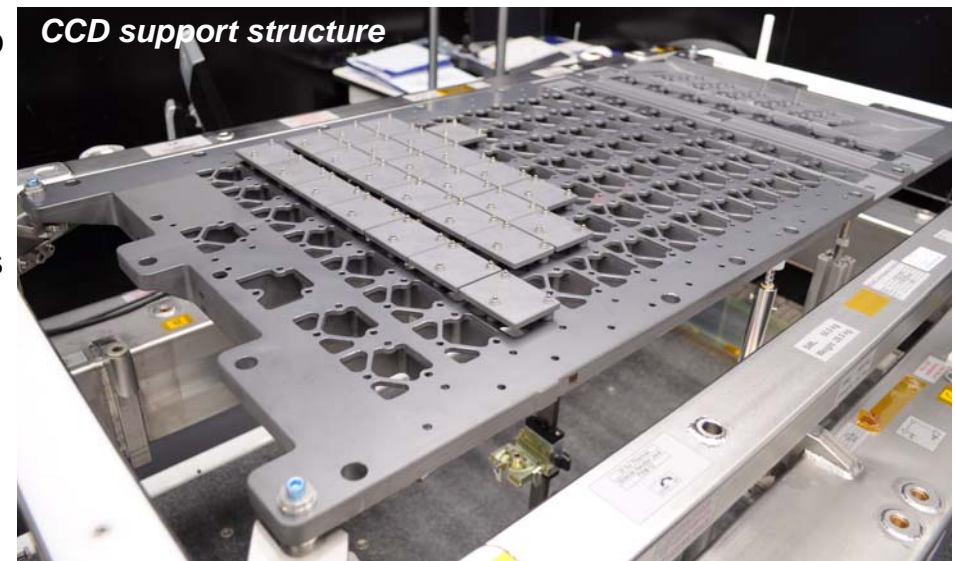
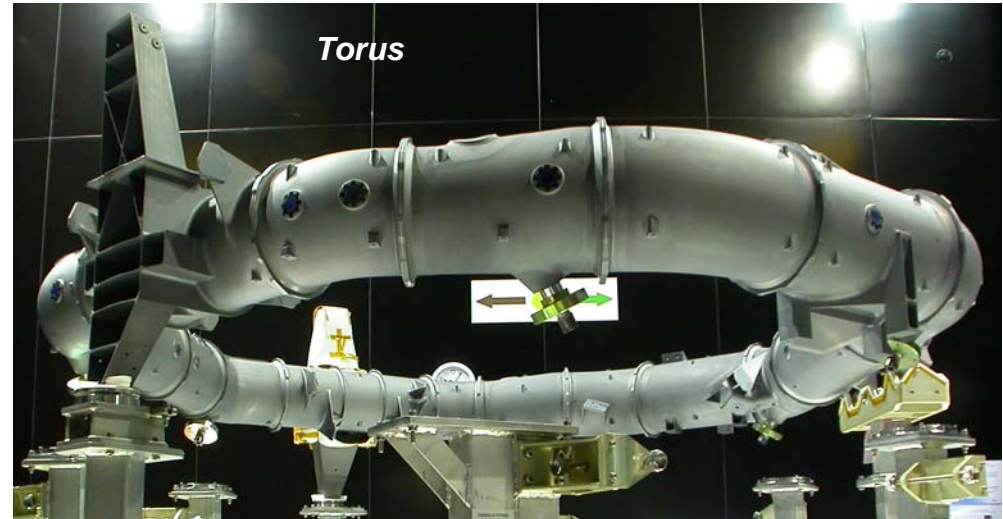
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## SiC structures

- **Optical bench:** torus 3m diam., 200 kg
  - Complex 3D geometry
  - 17 segments machined within  $\sim 20 \mu\text{m}$
  - Brazing succeeded in July 2009
- **Focal Plane Assembly structures**
  - 1m light-weighted CCD support structure
  - Cold Radiator for structural, thermal, radiation functions: the biggest monolithic part
  - Bolted interfaces polished to less than  $2\mu\text{m}$  to minimize integration stresses
- **Mirror blanks:** 17 mirrors
  - SiC CVD performed on the optical surface
  - SiC enables stiff, polishable & lighter mirrors
  - Good stability (high conductivity, low thermal expansion)

=> 1.5 m large M1 mirrors with only 40 kg each

=> Silicon Carbide has made Gaia feasible with the mass constraint of Soyuz launcher



## Silicon Carbide mirrors – Technology & status

- Light-weighted blanks (Boostec-Fr)
  - SiC is pressed, machined sintered & ground
- SiC chemical vacuum deposit (Schunk-G)
  - Reduction of the scattering of sintered SiC
  - Some hundreds of  $\mu\text{m}$  thick
- Polishing (Amos-B, Sagem-Fr & Zeiss-G)
  - Computer Controlled Polishing & Ion Beam Figuring used wrt the hardness of SiC CVD
  - Final roughness in the nm range
  - WFE in the range of 20 nm rms
- Silver coating (Sagem & Zeiss)
  - Both coatings have been successfully qualified
- 17 mirrors in development
  - 5 mirrors for PLM structural model:
    - 2 M4, M5-a, 2 AC-flat delivered. M5-b ready.
    - M2-a, M3-a in final phase
  - M1-a & b foreseen in Summer



**M3 blank**



**M1 demonstrator**

### 2 Three Mirror Anastigmat telescopes

- Aperture: 1.46 x 0.51 m, focal length: 35 m
- M1, M2 are 8<sup>th</sup> order aspherical surfaces  
M1 off-axis of 0.9 m, light-weighted structure
- M3 is defined by 2D polynomia
- Wave Front Errors of 20 nm

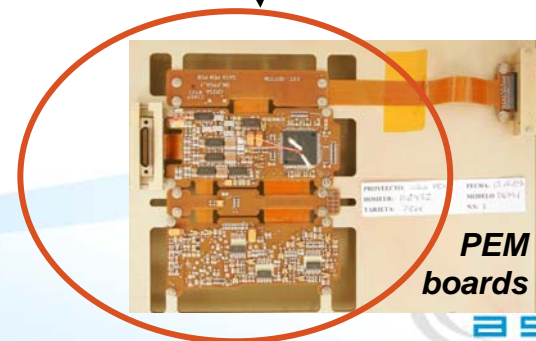
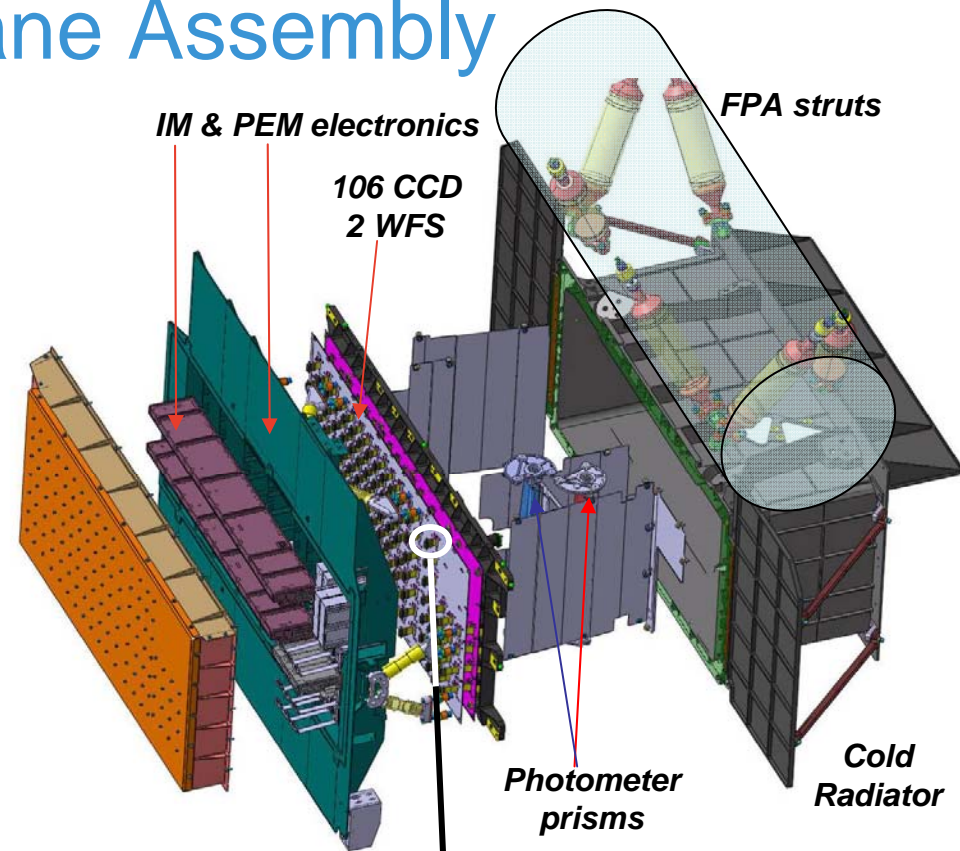
## A very large Focal Plane Assembly

- Large & compact assembly

- 180 kg, 340 W
- Focal plane lay-out
  - 7 CCD rows of 106 CCD
  - Blue & red Photometer prisms
  - 2 Wave Front Sensors
  - Protection to radiations (Cold Radiator)
- FPA & PLM proximity electronics
  - 106 Proximity Electronics Modules
  - 7 Interconnexion Modules
  - Refocusing mechanism electronics
  - Optical Sources & Electronics (OSE) for WFS & BAM

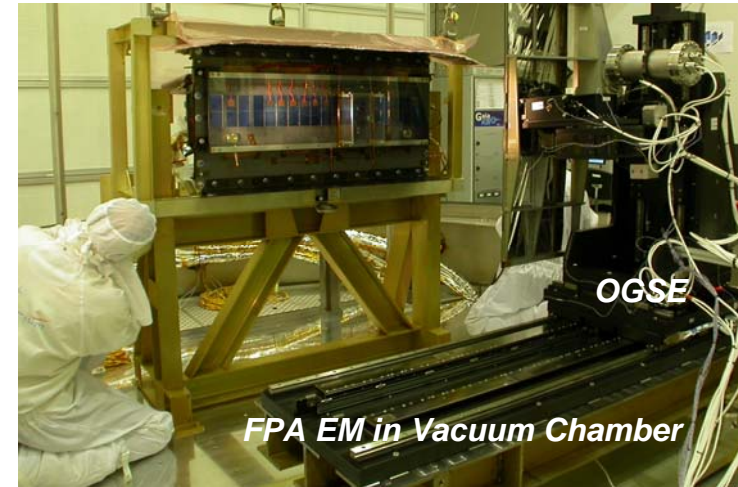
- 2 step thermal decoupling

- CCD at -110°C from electronics at ambient
  - Warm / cold FPA : GFRP bipods
  - 2 thermal shields between CCD & PEM
  - Cold Radiator in PLM cavity + ext. extensions
  - External PEM & IM radiators
- Optical bench from FPA (for stability)
  - Cold FPA / torus: GFRP FPA struts

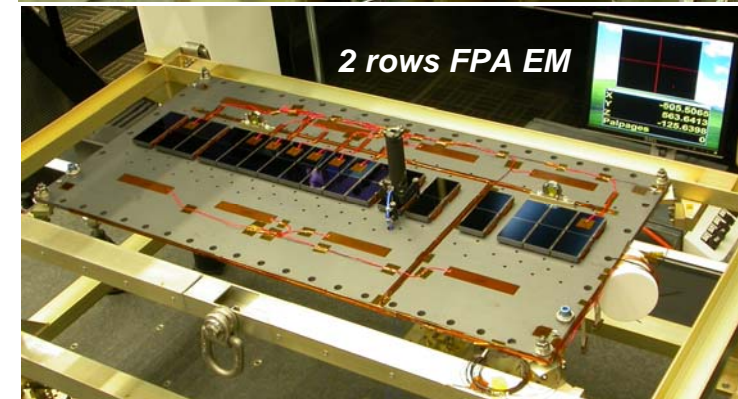


## Development status for FPA

- Successful FPA Engineering Model tests
- Structural Model tests in Sept.2010
- CCD (e2v-UK)
  - Broadband CCD delivered (AF, BAM & WFS): 80
  - Blue enhanced CCD delivered (BP): 7/7
  - Red enhanced CCD in production (RP & RVS): 16/19
- PEM (Crisa-Sp)
  - Qualification passed. FM production: 22 /106
- PEM/CCD coupling (MSSL-UK): 8 couples tested
- IM (TAS-I): Qualification delayed. On-going production
- WFS (TNO-NL): the 2 FM are delivered
- Blue & Red Photometers (Selex Galileo-I)
  - On-going Structural Model program. FM production started. BP prism produced
- M2M Drive Electronics (Sener-Sp): on-going qualification
- Optical Sources & Electronics (Kongsberg-N) for BAM & WFS: FM delivered



FPA EM in Vacuum Chamber

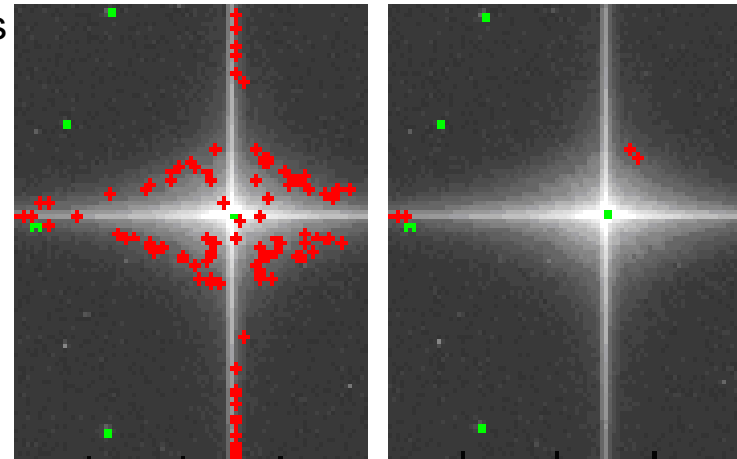


2 rows FPA EM



## Real time video processing - VPU

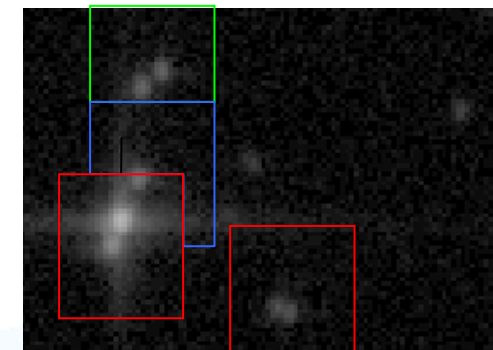
- 7 VPU process the samples of each CCD row
  - HW-SW design: companion & processor boards
  - 630 MHz processor
- Complex sampling strategy
  - Monitors the CCD binning & modes (HR/LR)
  - Selects the gate, sampling & window per field, ... monitors conflicts & priorities
  - Manages up to  $3 \cdot 10^6$  stars/deg<sup>2</sup> in Astro
- Video Algorithms validation
  - Validation performed wrt science requirements
- VPU development
  - CDR successfully passed
  - SW Qualification Review successful
  - Successful test on EQM, but
    - Failure on processor board
    - Design locally changed
    - Mechanical qualification to be repeated
    - Life test performed
  - PFM/FM production authorized



*Bright star detection...with rejection of ripples*



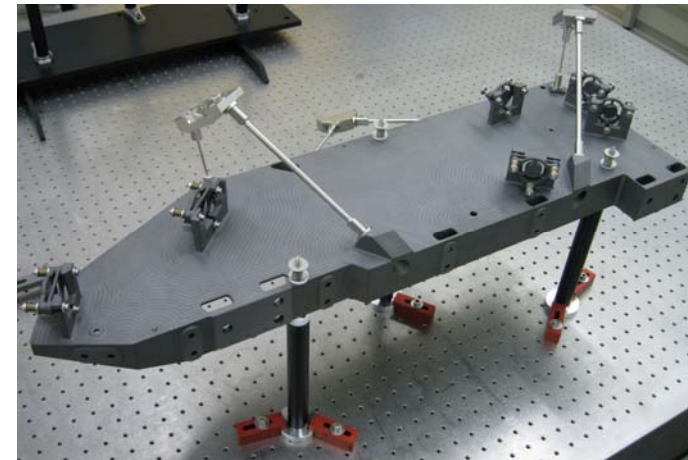
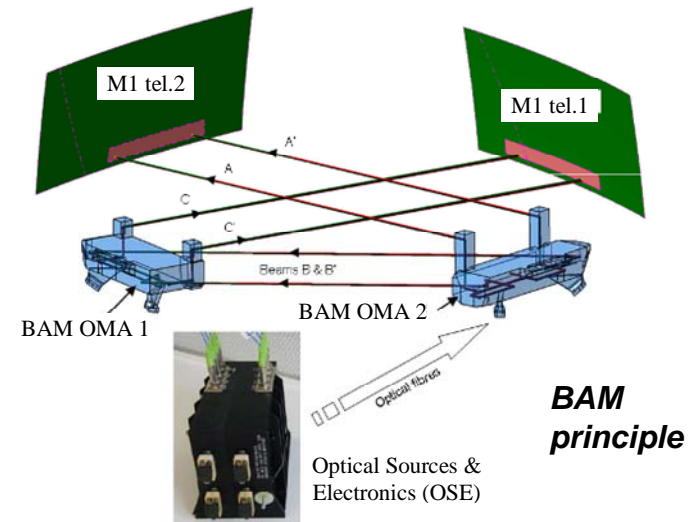
**VPU EQM**



*Allocation of windows with overlap in AF*

## Basic Angle Monitoring

- Interferometry principle
  - OSE unit generates a laser signal at 852 nm
  - BAM OMA derive 2 beams toward each telescope
  - Detection of fringes on BAM CCD
- Monitoring of BA within  $0.5 \mu\text{arcsec} / 5 \text{ min}$ 
  - Detection accuracy of  $\sim 10^{-5}$  pixel per 5 min
  - OPD of 1.3 picometer
- Full silicon carbide assemblies
  - Monolithic bars & mirror brackets
  - Decoupling from PLM torus
- Stable optics assemblies (TNO-NL)
  - 22 mirrors, 3 beam splitters,
  - Collimator with optical fiber & off-axis SiC mirror
- BAM OMA development
  - All optical components have been breadboarded
  - Stability of mirrors not tested yet in shock ( $1 \mu\text{rad}$ )
  - Structural Model (bar #1) is now completed, ready for vibration tests, then reused for flight
  - Flight bars: integration starts now, leading to a full performance and environmental qualification

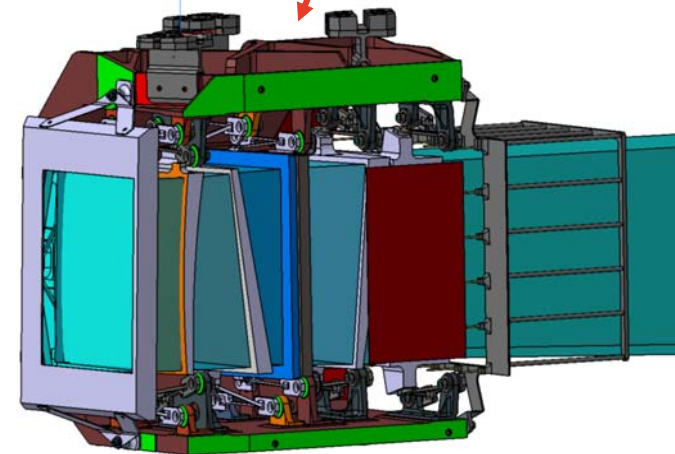
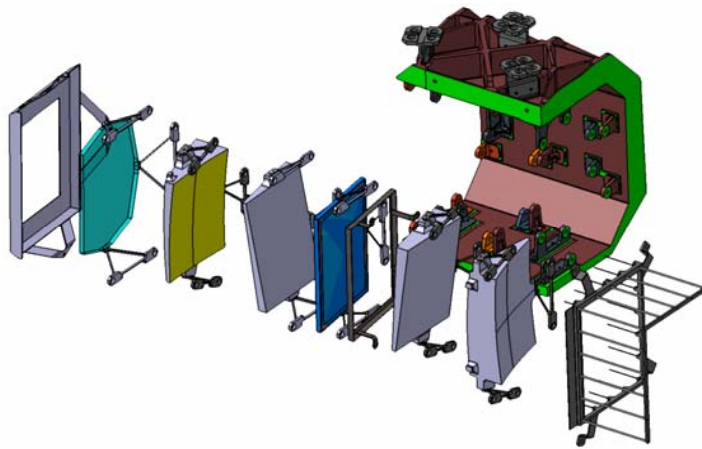
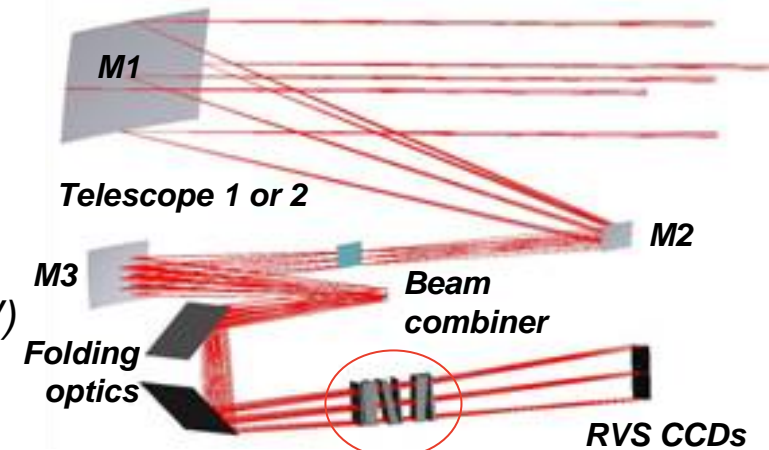


*BAM bar with iso-static mounts*

## Radial Velocity Spectrometer – Design

### ■ RVS principle

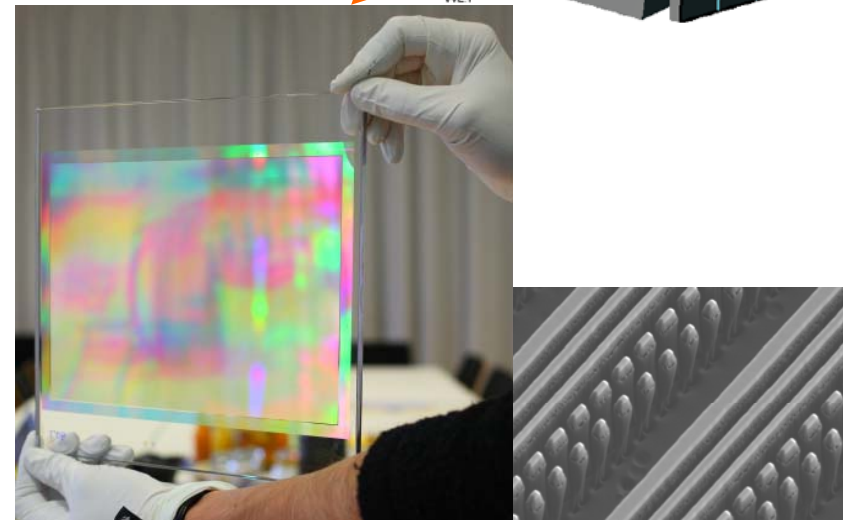
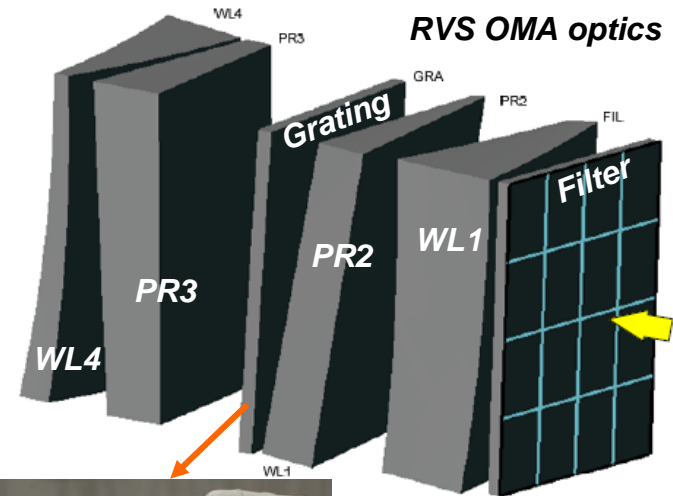
- Correction of telescopes aberrations:  $\lambda/13$
- Narrow band pass filter [847 - 874 nm]
- Spectra are imaged on 12 red CCD of FPA
  - HR (bright stars): 1260 pixels ; LR : 3 AL pixel binning
- Acquisition up to mag 17 (*K1IIIIMP*)
- Radial Velocity: 1 km/s for star of mag 13 (*G2V*)
- Mean spectral resolving power > 10 500



RVS Opto-Mechanical Assembly

## RVS Opto-Mechanical Assembly

- Silica optics for 130K environment (Galileo-I)
  - 6 optical elements mounted with invar bipods
  - 2 wedged lenses (Fery prisms) & 2 prisms
  - Narrow band filter with stringent uniformity
  - Innovative large size binary effective medium grating  
3.15  $\mu\text{m}$  periodic substructure of 1.8  $\mu\text{m}$  depth  
Transmission > 77%
- Stable C-shape SiC structure
  - Accessibility for optics integration
- Mass of 27 kg, 400 x 423 x 225 mm<sup>3</sup>



RVS grating demonstrator

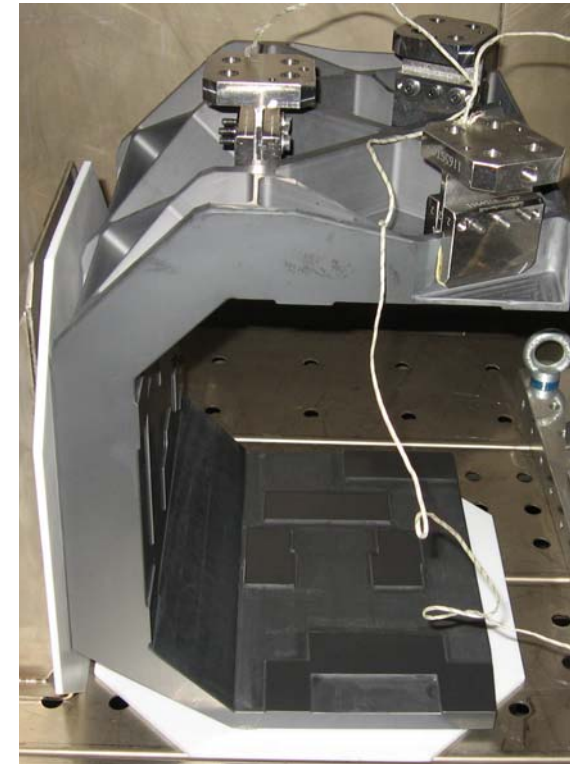
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## RVS OMA – Development

- RVS OMA development (Astrium)
  - Design has been validated in 2009 (CDR)
  - Integration started for delivery by beg. 2011
- Prisms (Selex Galileo-I)
  - Full size breadboarding
  - 3 flight prisms are polished



*RVS wedge lens breadboard*



*RVS SiC structure*

- Grating (IOF-G)
  - Demonstrator was successful
  - FM grating has been manufactured, on-going qualification
- Filter (Barr-US): starts after Red Photometer
- SiC structure (Boostec-Fr)
  - Manufactured, proof tested & delivered